

Work Order ID 110166

\*110166\*

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December-17-13 9:17:17 AM

Item ID: D4030-041 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Long Basket Assembly (350)  
 Start Date: 12/17/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 12/17/13 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: MLJ Date: 12-12-18 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4030	D								
100	Pick Kit	0.00							
*100*									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
*110*									
HandFinish	Memo	0.00							
Hand Finishing	****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****								
120	QC5- Inspect part completeness to step on W/O	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

1X DAS 28 14-01-20 9-89

1X f ll 14-01-20 20

DAS 05 14-01-21

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**Item ID:** D4030-041

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Revision ID:

**Item Name:** Long Basket Assembly (350)

Stop \*NS2\*

**Start Date:** 12/17/13      **Start Qty:** 1.00

**\* 1 \***

**Cust Item ID:**

**Required Date:** 12/17/13      **Req'd Qty:** 1.00

**\* 1 \***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation	Description
1	Start
2	Read input
3	Process input
4	Output result
5	End

### Set Up/ Run Hours

## Tool ID

**Tool #**

## Plan Code

**Accept Qty**

Reject  
QtyReject  
Number

**Insp.  
Stamp**

130

Identify as per dwg & Stock Location:\_\_\_\_\_

0.00

**\*130\***

## Packaging

## Memo

0.00

## Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

## Memo

0.00

## Quality Control

MLJ 14-01-27

M 14-01-20

# Picklist Print

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Work Order ID: 110166

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC  
IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-200 Placard, Max Load		Manufactured	No				Each	4.0000		1		DAS 28 9-89	14-01-20
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST091		4							
				105131		2							
				88611		1							
				96251		1							
D2530 Handle Weldment		Manufactured	No			100	Each	4.0000	1	1		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST255		4							
				106639		3							
				92130		1							
D2535 Spring		Manufactured	No			100	Each	92.0000	2	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST011		92							
				100552		91							
				102576		1							
D2537 Bushing		Manufactured	No			100	Each	94.0000	2	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST011		94							
				102982		28							
				103608		24							
				103861		40							
				98426		2							
D3913-041 Long Basket Base Assembly, 350		Manufactured	No			100	Each	0.0000	1	1		DAS 28 9-89	1310150(1x) 14/01/20



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Work Order ID: 110166

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

D3953-17	Manufactured	No	100	Each	48.0000	2	2	DAS	14-01-20
Gas Spring Spacer								28	
								9-89	
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		ST076	48						
		102860	8						
		106073	40						
D3953-19	Manufactured	No	100	Each	44.0000	1	1	DAS	
Gas Spring Bracket								28	
								9-89	
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		ST076	44						
		104984	21						
		107604	23						
D3953-21	Manufactured	No	100	Each	32.0000	1	1	DAS	
Gas Spring Bracket								28	
								9-89	
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		ST076	32						
		105028	8						
		107641	24						
D3969-3	Manufactured	No	100	Each	32.0000	1	1	DAS	
Gas Spring								28	
								9-89	
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>				
		ST262	32						
		100611	17						
		99623	15						

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Shop Packet Print

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Work Order ID: 110166

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

AN3-14A Purchased No 100 Each 137.0000 4 4  
Bolt

Location Loc Qty Loc Code

ST351 101  
m125709 1  
m127044 100  
ST511 35  
m126192 35  
ST512 1  
123759 1

DAS 14-01-20  
28  
9-89

AN3-16A Purchased No 100 Each 177.0000 2 2  
Bolt

Location Loc Qty Loc Code

GA 47  
117441 47  
ST352 80  
122407 8  
M125952 4  
M126192 68  
ST511 50  
M127070 50

DAS  
28  
9-89

AN5-17A Purchased No 100 Each 327.0000 4 4  
Bolt

Location Loc Qty Loc Code

GA 36  
117872 36  
ST337 4  
124215 2  
124805 2  
st503 287  
125388 150  
m126176 137

DAS  
28  
9-89

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Work Order ID: 110166  
 Parent Item: D4030-041  
 Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13  
 Start Qty: 1.00

Required Date: 12/17/13  
 Required Qty: 1.00

AN4-12 Bolt	Purchased	No	100	Each	74.0000	3	3	DAS 28 9-89	14-01-20
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST356	74					
			124805	5					
			m125709	50					
			<u>m126193</u>	19		3X			
AN310-4 Nut	Purchased	No	100	Each	89.0000	3	3	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST342	89					
			112969	2					
			122800	2					
			M125716	1					
			<u>M126400</u>	34		3X			
			M126872	50					
AN310C4 Nut	Purchased	No	100	Each	75.0000	2	2	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST342	75					
			126192	25		2X			
			<u>M125952</u>	50					

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Work Order ID: 110166

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

6,342.0000

6

6

DAS  
28  
9-89

14-01-20

Nut

Location

Loc Qty

Loc Code

GA

194

127831

M126333

194

ST314

28

M126036

28

ST506

793

123900

793

ST509

4000

M127304

1000

M127410

3000

ST510a

1327

M126275

8

M126333

1319

MS21042L5

Purchased

No

100

Each

840.0000

4

4

DAS  
28  
9-89

Nut

Location

Loc Qty

Loc Code

GA

5

117611

5

ST314

335

125535

335

ST509

500

m127304

500

MS24665-151

Purchased

No

100

Each

198.0000

3

3

DAS  
28  
9-89

Cotter Pin

Location

Loc Qty

Loc Code

GA

28

17566

28

ST323

170

122802

15

124859

3

125646

52

m127305

100

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# Picklist Print

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Work Order ID: 110166

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

MS24665-300 COTTER PIN	Purchased	No	100	Each	121.0000	2	2	DAS 28 9-89	14-01-20
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			GA	37					
			118234	37					
			ST299	84					
			124555	84		2x			
NAS1149F0432P WASHER	Purchased	No	100	Each	845.0000	6	6	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST295	28					
			M121350	28					
			ST510a	817					
			M126221	817		6x			
NAS1149F0563P Washer	Purchased	No	100	Each	521.0000	4	4	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST295	521					
			121350	521		4x			
NAS1149F0332P Washer	Purchased	No	100	Each	5,834.0000	8	8	DAS 28 9-89	
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			GA	182					
			122063	182					
			ST294	158					
			122063	158					
			ST295	494					
			123352	3					
			123900	491					
			ST510a	5000					
			125646	5000		8x			

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Work Order ID: 110166

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

5,617.0000

2

2

DAS

28

9-89

WASHER

14-01-20

Location

Loc Qty

Loc Code

GA

2181

m125807

2181

ST292

68

119124

6

121255

7

121825

8

122441

55

ST510a

3368

m126221

3368

2x

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

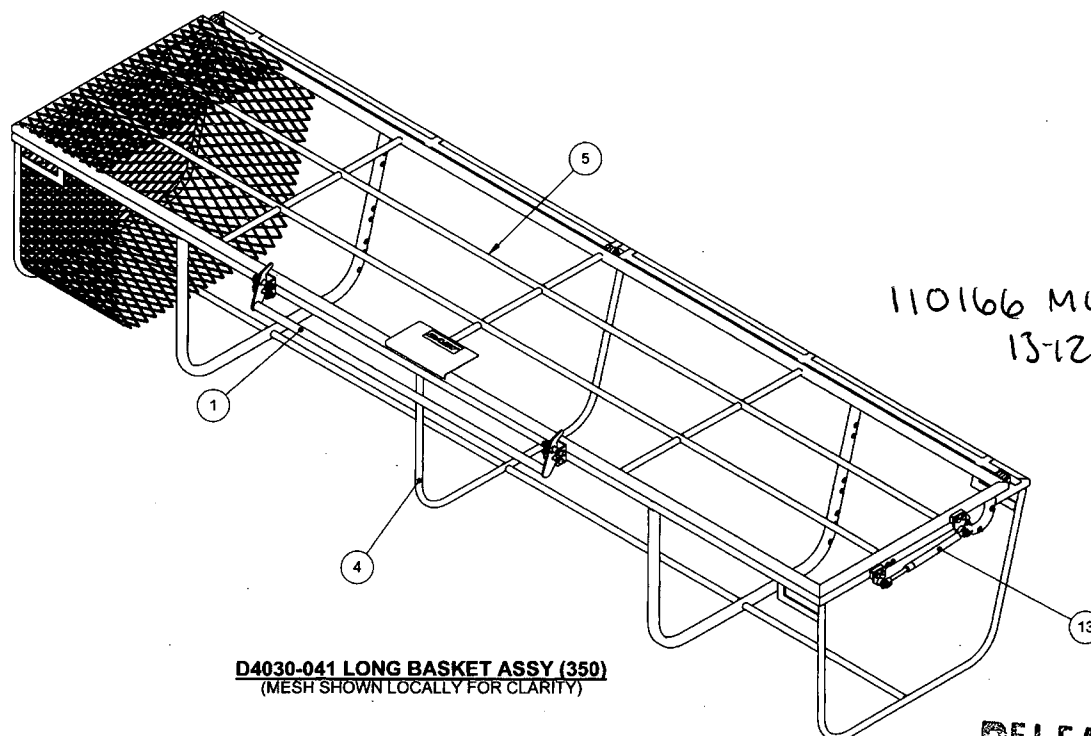
Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
--	--	---	--

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4030-041	LONG BASKET ASSY (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3914-041	LONG BASKET LID ASSY (350)
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT, MACHINE
15	2	AN3-16A	BOLT, MACHINE
16	3	AN4-12	BOLT, MACHINE
17	4	AN5-17A	BOLT, MACHINE
18	2	AN310C4	NUT, PLAIN, CASTELLATED
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	6	MS21042L3	NUT, SELF-LOCKING
21	4	MS21042L5	NUT, SELF-LOCKING
22	2	MS24665-300	COTTER PIN
23	3	MS24665-151	COTTER PIN
24	2	NAS1149C0432R	WASHER
25	6	NAS1149F0432P	WASHER
26	8	NAS1149F0332P	WASHER
27	4	NAS1149F0563P	WASHER

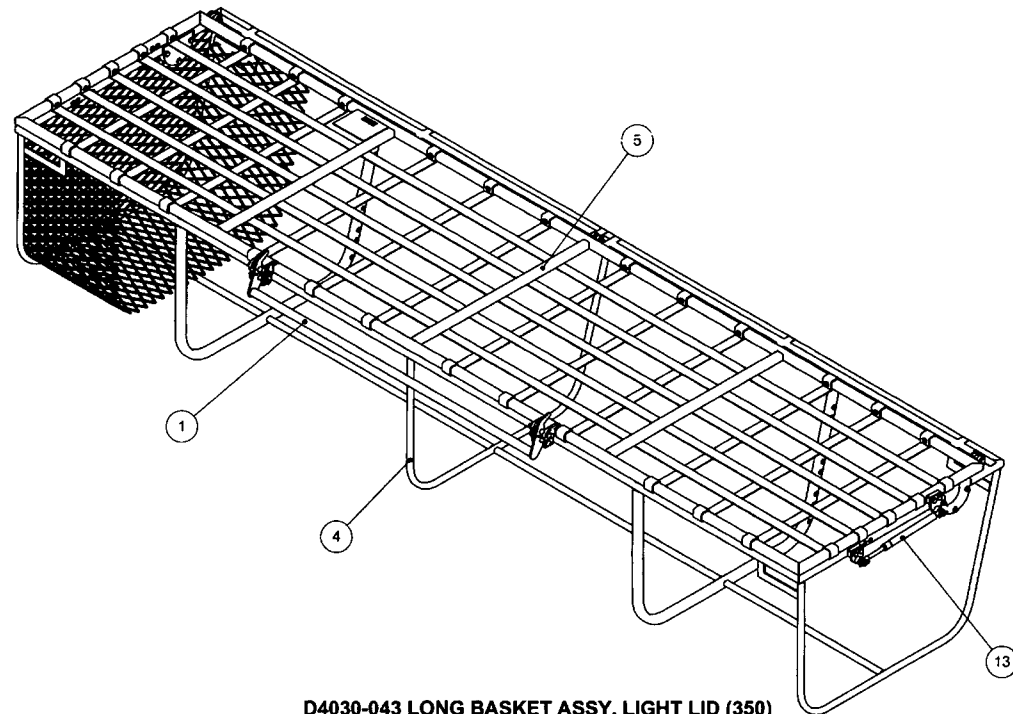


**D4030-041 LONG BASKET ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 72 lbs APPROX

D	REFORMAT FOR CLARITY. PICTORIAL UPDATE TO MULTIPLE VIEWS DUE TO CHANGES IN SUB ASSEMBLIES.	AJS	13.07.18
C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (B8-1); QTY FOR ITEM #3 WAS 4 (D6-1). ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3).	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	MB	D4030	SHEET 1 OF 4
APPROVED	MB	TITLE	SCALE
DE APPR.	MB	LONG BASKET ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	D2530	HANDLE WELDMENT
2	2	D2535	SPRING
3	2	D2537	BUSHING
4	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	D3915-041	LIGHT LID ASSY, LONG BASKET
6	6	D3917-3	WASHER
7	2	D3953-3	GAS SPRING STUD, LID
8	2	D3953-7	GAS SPRING SPACER
9	2	D3953-9	GAS SPRING WASHER
10	2	D3953-17	GAS SPRING SPACER
11	1	D3953-19	GAS SPRING BRACKET
12	1	D3953-21	GAS SPRING BRACKET
13	1	D3969-3	SPRING
14	4	AN3-14A	BOLT
15	2	AN3-20A	BOLT
16	3	AN4-12	BOLT
17	2	AN5-17A	BOLT
18	2	AN5-21A	BOLT
19	3	AN310-4	NUT, PLAIN, CASTELLATED
20	2	AN310C4	NUT, PLAIN, CASTELLATED
21	6	MS21042L3	NUT, SELF-LOCKING
22	4	MS21042L5	NUT, SELF-LOCKING
23	3	MS24665-151	COTTER PIN
24	2	MS24665-300	COTTER PIN
25	6	NAS1149F0432P	WASHER
26	4	NAS1149F0563P	WASHER
27	8	NAS1149F0332P	WASHER
28	2	NAS1149C0432R	WASHER

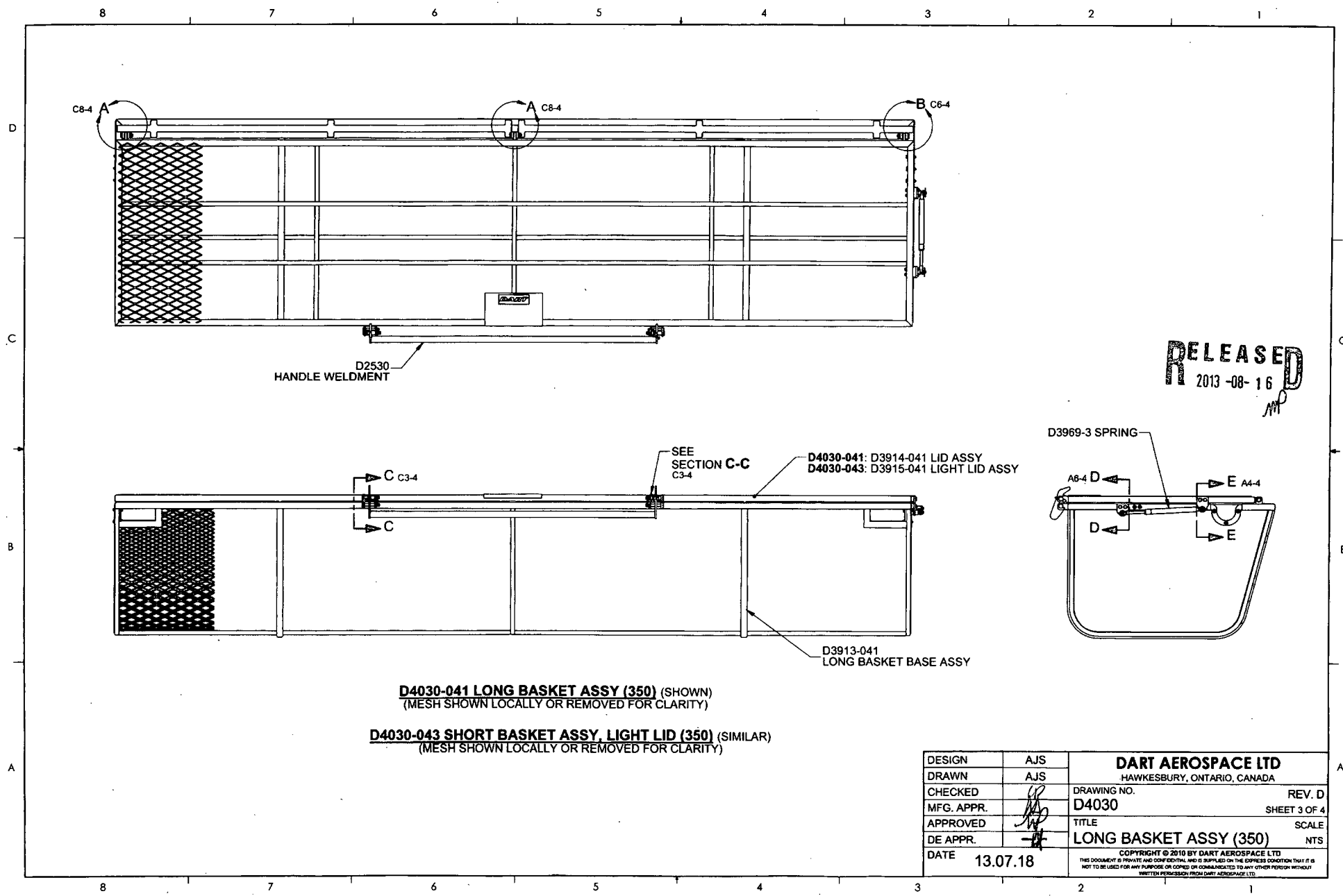


**D4030-043 LONG BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**RELEASED**  
2013-08-16  
*MD*

**NOTES:**  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: 57 lbs APPROX

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>[Signature]</i>	D4030	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

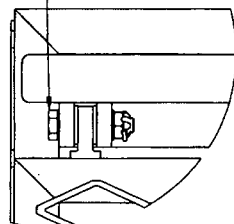


**D4030-041 LONG BASKET ASSY (350)** (SHOWN)  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

**D4030-043 SHORT BASKET ASSY, LIGHT LID (350)** (SIMILAR)  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

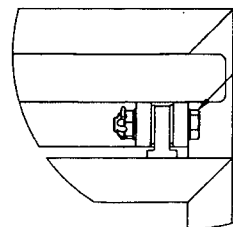
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4030</b>	REV. D
MFG. APPR.	<i>[Signature]</i>	TITLE	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	<b>LONG BASKET ASSY (350)</b>	SCALE
DE APPR.	<i>[Signature]</i>		NTS
DATE	13.07.18	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

AN4-12 BOLT, MACHINE  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



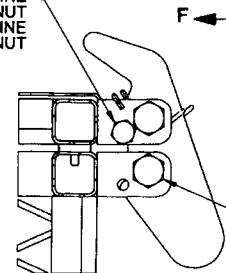
**DETAIL A** D8-3  
D5-3

AN4-12 BOLT, MACHINE  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



**DETAIL B** D3-3

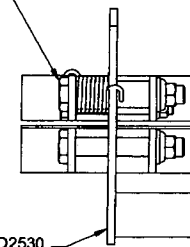
D4030-041: AN3-16A BOLT, MACHINE  
MS21042L3 NUT  
D4030-043: AN3-20A BOLT, MACHINE  
MS21042L3 NUT



**SECTION C-C** B4-3  
B6-3

D4030-041: AN5-17A BOLT, MACHINE  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT  
D4030-043: AN5-21A BOLT, MACHINE  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

AN5-17A BOLT, MACHINE  
NAS1149F0563P WASHER  
MS21042L5 NUT



D2530  
HANDLE WELDMENT  
REF

**VIEW F-F** C3-4

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET  
AN3-14A BOLT, MACHINE  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** B2-3




D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET  
AN3-14A BOLT, MACHINE  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** B1-3

**RELEASED**  
2013-08-16  
AM

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D4030	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350)	NTS
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